

Classification

MIL-PRF-27 Grade: 6

MIL-PRF-27 Class: S (130° C) 105° C Maximum Ambient Temperature:

## MIL-STD-981 Quality Assurance Provisions

Class	Description	Drawing Number				
$\overline{\mathbf{C}}$	Commercial Parts	32404-30				
В	Group A Inspection	32404-31B				
E	Group A Inspection	32404-31S				
S	Group A Inspection	32404-31S and				
	Group B Inspection	32404-85				
1						

<sup>&</sup>lt;sup>1</sup> The germane data will ship with the hardware.

<u>Terminals</u>	IDC A	$P = I^2 R W$
1 - 2	2.41	0.025
3 - 4	2.16	0.079
5 - 6	0.42	0.033
7 - 8	1.80	0.104
9 - 10	0.16	0.005

## **Electrical Characteristics**

DC Resistance:  $(1 - 2) = 4.3 \text{ m}\Omega$  $(7 - 8) = 32 \text{ m}\Omega$  $(3 - 4) = 17 \text{ m}\Omega$  $(9 - 10) = 200 \text{ m}\Omega$ (Maximum)

 $(5 - 6) = 190 \text{ m}\Omega$ 

Ratio and Polarity: (Ratios are verified with un-gapped core prior to assembly)

1 - 2/5 - 6 = 0.250 Nominal

1 - 2/9 - 10 = 0.250 Nominal

3 - 4/9 - 10 = 0.500 Nominal

7 - 8/9 - 10 = 0.500 Nominal

Inductance (measured at 0.1V, 10 KHz):

 $(1 - 2) = 11 \mu H \pm 25\% \text{ IDC} = 0$ 

 $(1 - 2) = 7.7 \mu H$  Minimum, IDC = 12A

## These Parts Are Manufactured in Strict Compliance to MIL-STD-981.

•	UNLESS OTHERWISE SPECIFIED: Dimensions are in inches, and			COAST/ACM					
refers to the Quality Level (C, B, E or S), see Quality	tolerances are: Fractions Decimals .X = ±0.1 ±1/64 .XX = ±0.03		Angles	TITLE					
Assurance Provisions			· ·	Coupled Inductor					
above.	.х	XX=±0.010		FSCM		DWG. N	10		REV.
	DRAWN BY		DATE	225	22558		32404X		
DO NOT SCALE DRAWING	Jim Aller	1	03/17/03	SCALE: none	M.A	AX. WT.:	65 grams	SHEET	1 OF 1